





RIGID PIPE COVERING (K450)













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APPLICATIONS

Thermal insulation of steel, copper or plastic pipes operating in temperature up to 230°C (450°F)

DESCRIPTION

Preformed sections of glass fibers bonded with a heat resistant resin, free from shot and coarse fiber, light, damage resistant, easy to handle, cut and fit. The sections are split along their lengths to provide a hinge for ease of fitting.

FACINGS

KIMMCO Rigid Pipe Coverings can be supplied plain or with Glass Reinforced Aluminum Foil/Kraft Paper laminate (FSK), white ASJ, Canvas.

STANDARD LENGTH

1.2 m

NOMINAL DENSITY

KRS	Kg/m ³	Lbs/ft ³						
64	64	4.0						
72	72	4.5						
80	80	5.0						
96	96	6.0						
120	120	7.5						
	ER DENSITIE ABLE ON RE							

DURABILITY

KIMMCO Rigid Pipe Coverings are rot proof, they resist the effects of moisture and will not decompose through continual exposure of the elements. They will not shrink due to the age or temperature variations. They will maintain their thermal properties through the life time of the construction.

PIPE SIZES

STEEL PIPES TO BS 1387, BS 3600 AND ANSI / ASTM B 36.10-1985

	PIPE S	IZE			NOM	INAL	WAL	L THIC	CKNI	ESS		
NOM.	BORE	0	.D.	mm	20	25	30	40	50	60	75	100
mm	in	mm	in	in	3/4	- 1	1 1/4	1 1/2	2	2 1/2	3	4
10	3/8	17	11/16		*	*	*	*	_	_	_	_
15	1/2	21	27/32		*	*	*	*	*	_	_	_
20	3/4	27	1 1/16		*	*	*	*	*	*	*	_
25	1	34	1 11/32		*	*	*	*	*	*	*	-
32	1 1/4	42	1 11/16		*	*	*	*	*	*	*	-
40	1 1/2	48	1 29/32		*	*	*	*	*	*	*	-
50	2	60	2 3/8		*	*	*	*	*	*	*	*
65	2 1/2	76	3		*	*	*	*	*	*	*	*
80	3	89	3 1/2		*	*	*	*	*	*	*	*
90	3 1/2	102	4		*	*	*	*	*	*	*	*
100	4	114	4 1/2		-	*	*	*	*	*	*	*
114	4 1/2	127	5		-	*	*	*	*	*	*	*
125	5	140	5 1/2		-	*	*	*	*	*	*	*
150	6	166	6 1/2		-	*	*	*	*	*	*	*
200	8	219	8 5/8		-	*	*	*	*	*	*	*
250	10	273	10 3/4		-	*	*	*	*	*	*	*
300	12	324	12 3/4		_	*	*	*	*	*	*	*
350	14 16	356	14 16		_	*	*	*	*	*	*	*
400 450	18	406 457	18		_	*	*	*	*	*	*	*
500	20	508	20		_	*	*	*	*	*	*	*
550	22	559	22		_	*	*	*	*	*	*	*
600	24	610	24			*	*	*	*	*	*	*
Up to	36	914	36			*	*	*	*	*	*	*
Op to	- 00	314										

COPPER TUBES TO BS 2871, ASTM B88M

PIPE SIZE			NOMINAL WALL THICKNESS									
NOM.E	BORE	0.	D	mm	20	25	30	40	50	60	75	100
mm	in	mm	in	in	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
_	1/2	15	0.596		*	*	*	*	*	*	*	*
_	3/4	22	0.846		*	*	*	*	*	*	*	*
_	1	28	1.112		*	*	*	*	*	*	*	*
_	1 1/4	35	1.362		*	*	*	*	*	*	*	*
_	1 1/2	42	1.612		*	*	*	*	*	*	*	*
_	2	54	2.128		*	*	*	*	*	*	*	*
_	2 1/2	67	2.628		*	*	*	*	*	*	*	*
_	3	76	3.000		*	*	*	*	*	*	*	*
_	3	80	3.144		*	*	*	*	*	*	*	*
-	3 1/2	93	3.660		_	*	*	*	*	*	*	*
_	4	108/105	4.184		_	*	*	*	*	*	*	*
-	5	133/130	5.184		_	*	*	*	*	*	*	*
_	6	159/156	6.208		-	*	*	*	*	*	*	*
Up to 12	in.											

Note: Steel & Copper Pipes

- 1. Other thickness and bores subject to special enquiry.
- 2. The section thickness are nominal radial thickness subject to manufacturing tolerance and are exclusive of surface finish.

RECOMMENDED THICKNESS

CHILLED PIPES

Condensation may take place on piping with temperature below ambient, when sufficient moisture is present in the air. To prevent condensation occuring within the thickness of the insulation, it is necessary to provide vapour check to the warm surface of the insulation. Recommended minimum wall thickness of glass fiber pipe insulation for chilled cold water supplies, with vapor barrier applied, are given below.

PIPE TEMPERATURE		AMBIENT CONDITIONS 90% R.H.& 25°C Pipe Sizes Thickness of pipe covering					
	-r °C		mm	in	mm		
35-49	1.5-9	Up to 2 2 1/2-14	Up to 50 60-350	1.5 2.5	40 60		
50-70	10-21	Up to 3/4 1-14	Up to 20 25-350	1 1.5	25 40		

HEATED PIPES

Recommended minimum thickness of KIMMCO Rigid Pipe Covering for process pipe work. Extracted from table 24 BS5422 - 1990

Thicknesses given are nearest commercial thicknesses higher than those given in the original table. For thickness over 100mm, multiple layering should be used with staggered joints.

NOM.BORE	O.D.	THICKN	ESS (mm)
mm	mm	100 °C	200 °C
10 15 20 32 40 50	17 21 27 42 48 60	25 25 30 40 40 50	40 50 50 60 60
65 80 90 100 150 250 300	76 89 102 114 168 273 324	50 50 50 55 60 70 70	70 75 80 80 90 100

PERFORMANCES

THERMAL CONDUCTIVITY:

MEAN TEMPERATURE °C	THERMAL CONDUCTIVITY IN W/m.K FOR THE BELOW DENSITIES IN Kg/m ³									
	64 72 80 96 120									
10	0.029	0.029	0.030	0.031	0.032					
25	0.030	0.030	0.032	0.032	0.033					
50	0.032	0.032	0.033	0.035	0.036					
100	0.040	0.041	0.039	0.038	0.039					
150	0.050	0.050	0.047	0.044	0.045					

MEAN TEMPERATURE °F	THERMAL CONDUCTIVITY IN Btu.in/ft ² h.F FOR THE BELOW DENSITIES IN Lbs/ft ³									
	4.0 4.5 5.0 6.0 7.5									
50	0.205	0.205	0.210	0.210	0.225					
77	0.210	0.210	0.220	0.220	0.232					
122	0.225	0.225	0.230	0.240	0.254					
212	0.270	0.270	0.270	0.265	0.270					
302	0.340	0.340	0.330	0.310	0.317					

Test in accordance with ASTM C 335. These are typical values subject to normal manufacturing and testing variances.

NO CORROSION:

Does not cause or accelerate corrosion of steel, copper or aluminum.

FIRE CLASSIFICATION:

KIMMCO Rigid Pipe Coverings have been tested and listed by the Underwriters Laboratory according to UL 723, ASTM E 84 (File R 9073).

Classification (UL 723): Unfaced FSK Faced
Flame spread not over 25 not over 25
Smoke developed not over 50 not over 50

VAPOR PERMEABILITY:

FSK and ASJ faced rigid pipe coverings comply with ASTM E 96 Desiccant Method. Permeance not to exeed 0.02 perms (HH-B-100 B Type 1).

LINEAR SHRINKAGE:

KIMMCO rigid pipe coverings shrinkage is negligible when tested in accordance with ASTM C 356.

SPECIFIC HEAT:

837.4 J/kg.K

FLEXIBILITY:

KIMMCO Rigid Pipe coverings will permit expansion and contractions of the pipe without cracking or shrinking.

CONFORMITY TO STANDARDS

KIMMCO Rigid Pipe Coverings comply with the following Standards:

AMERICAN STANDARDS

ASTM C 168, 302, 303, 335, 356, 411, 547 (class 1), 585, 665 § 13.8 & 13.9, 680, 871, 1045, 1104/1104M, 1136 (Type 1&2), 1335, 1338; E 84, 96 UL 723

F.S. HH-B-100B (type 1), HH-I-558B

NFPA 255

ASHARE 90.1 requirements

BRITISH STANDARDS

B.S. 476 (part 4),874,1387,2871, 2972,3533,3600,3958 (part 4),5422,5643,5970

GERMAN STANDARDS

DIN 18165, 52612

ISO

161 (part 1), 274, 4200, 8497, 9229, 9291

A few projects supplied with KIMMCO Rigid Pipe Covering



AL KHAWARIZMI CENTRE - ABU DHABI



ZADCO - GASCO H.Q. - ABU DHABI



AL KHALEEJ SUGAR REFINERY - JABAL ALI, U.A.E.



GULF CABLE FACTORY - KUWAIT



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