











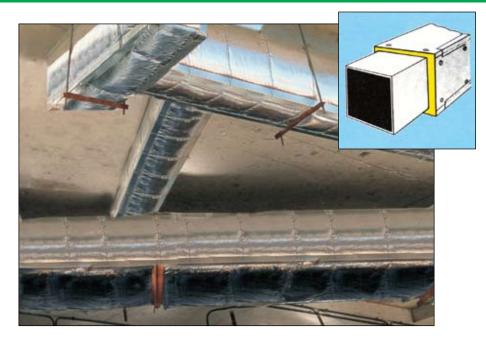


www.kimmcoinsulation.com www.alghanim.com



CE 🙆

DUCT INSUL (KDI)



APPLICATION

External insulation of rectangular and circular air ducting and air handling equipment.

DESCRIPTION

KIMMCO duct insul is in the form of flexible rolls, semi-rigid and rigid slabs manufactured from stable glass fibers bonded with thermo-setting resins, and free from coarse fibers and shot.

Easy to handle and cut to fit rectangular ducts and air handling equipment.

FACINGS

KIMMCO duct insul is available unfaced or with a glass reinforced aluminum foil/ kraft laminate facing(FSK) which combines a pleasing appearance with excellent vapor resistance.

	OTANDAN		
Availa- bility	Thickness mm	Width m	Length m
Rolls	25, 40, 50, 75, 100	0.4, 0.6, 1.0, 1.2	10 to 45 according to the density & thickness
Slabs	25, 40, 50, 75, 100	1.2	1.0 to 2.4
	Other dimension and	/or thicknes	ss upon request

STANDARD DIMENSIONS

PERFORMANCES

WORKING TEMPERATURE

 Fiber
 :
 230 ° C

 Foil face
 :
 100 ° C

PERMANENCE

KIMMCO duct insul has a high resistance to accident damage from knocks and handling during installation and maintenance. Dimensionally stable under varying conditions of temperature and humidity, rot proof, odourless, non-hygroscopic and will not sustain vermin or fungus.

NOMINAL DENSITY

KDI	kg/m³	lbs/ft3	Availability		
10	10	0.625	Rolls		
12	12	0.75	Rolls		
16	16	1	Rolls		
18	18	1.125	Rolls		
20	20	1.25	Rolls		
24	24	1.5	Rolls or Slabs		
32	32	2	Rolls* or Slabs		
36	36	2.25	Rolls* or Slabs		
48	48	3	Rolls* or Slabs		
64	64	4	Slabs		
72	72	4.5	Slabs		
80	80	5	Slabs		
96	96	6	Slabs		
* Rolls according to the thickness					

THERMAL CONDUCTIVITY

The low thermal conductivity of fiberglass products is due to the fact that they consist of more than 95% air which is trapped and kept stationary by the thin fibers.

MEAN TEMPERATURE	-	THERM	AL CON	IDUCTI	VITY IN	W/m.K	FOR T	HE FO	LLOWIN	IG DEN	SITIES	IN kg/m	1 ³
٦°	10	12	16	18	20	24	30	32	36	48	60	64	72
0	0.038	0.036	0.034	0.033	0.032	0.031	0.030	0.030	0.029	0.029	0.030	0.030	0.030
10	0.040	0.038	0.036	0.035	0.034	0.032	0.032	0.031	0.030	0.030	0.031	0.031	0.031
25	0.044	0.041	0.039	0.038	0.036	0.035	0.034	0.033	0.032	0.031	0.032	0.032	0.032
50	0.055	0.048	0.044	0.043	0.041	0.039	0.037	0.037	0.036	0.035	0.036	0.036	0.036
75	0.064	0.059	0.051	0.048	0.046	0.043	0.041	0.040	0.039	0.037	0.038	0.038	0.038
100	0.074	0.065	0.057	0.053	0.051	0.047	0.045	0.044	0.043	0.041	0.042	0.043	0.043

MEAN TEMPERATURE	TH	THERMAL CONDUCTIVITY IN Btu.in/ft ² h.F FOR THE FOLLOWING DENSITIES IN lbs/ft ³											
۴	0.625	0.750	1.000	1.125	1.250	1.500	1.875	2.000	2.250	3.000	3.750	4.000	4.500
32	0.26	0.25	0.23	0.23	0.22	0.21	0.21	0.20	0.20	0.20	0.21	0.21	0.21
50	0.28	0.27	0.25	0.24	0.23	0.22	0.22	0.22	0.21	0.21	0.21	0.23	0.23
77	0.31	0.29	0.27	0.26	0.25	0.24	0.23	0.23	0.22	0.22	0.23	0.23	0.23
122	0.38	0.34	0.31	0.30	0.28	0.27	0.26	0.25	0.25	0.24	0.24	0.24	0.24
167	0.45	0.41	0.35	0.34	0.32	0.30	0.28	0.27	0.27	0.26	0.26	0.26	0.26
212	0.51	0.45	0.40	0.37	0.36	0.33	0.31	0.30	0.30	0.29	0.29	0.29	0.29

COMBUSTIBILITY

Fibers are non combustible when tested in accordance with BS 476 (part 4), ASTM E 136.

SURFACE BURNING CHARACTERISTICS

When tested as per ASTM E 84 / NFPA 255 / UL 723.

Flame spread index	:	not over 25
Smoke developed index	:	not over 50

MOISTURE ABSORPTION

Less than 1% by volume when tested in accordance with ASTM C 1104.

KIMMCO duct insul does not absorb moisture from the ambient air nor water by capillary attraction. Only water under pressure can enter the insulation products, but that will quickly dry out owing to the material's open cell structure.

FSK faced duct insul comply with ASTM E 96 Desiccant Method. Permeance not to exceed 0.02 perms (Federal Standard HH-B-100 B Type 1).

NON TOXIC

KIMMCO DUCT INSUL IS NOT HAZARDOUS TO HEALTH (See KIMMCO MSDS).

The values mentioned herein are typical values subject to normal manufacturing and testing variances.

CONFORMITY TO STANDARDS

Kimmco duct insul complies with the following standards:

AMERICAN STANDARDS

ASTM C 165, 167, 168, 177, 303, 411, 518, 612 (Class 1 to 3) 665 § 13.8 & 13.9, 686, 1045, 1101/1101M, 1104/1104M, 1136 (types 1&2), 1290 (type 3), 1335; E 84, 96, 136

<mark>U</mark>L 723

F.S. HH-B-100B (Type1), HH-I-521F, HH-I-558B

NFPA 255, NFPA 90A & 90B

NAIMA standards

ASHRAE 90.1& 90.2 requirements

SMACNA standards

BRITISH STANDARDS

BS 476 (parts 4,6&7), 874, 2972, 3533, 3958 (part 5), 5422, 5643, 6676 (part 1)

GERMAN STANDARDS

DIN 18165, 52612

ISO

8301, 8302, 9229, 9291

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TYPICAL FIXING DETAILS

INSTALLATION 1

Ensure surface of duct is dry and free from dust or grease. Cut insulation to required length to fit around the duct, making sure that edges are straight.

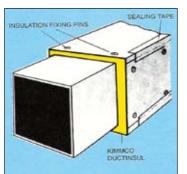
Apply insulation adhesive to duct surface in strips approx.15 cm wide. Underside of duct should be completely coated with adhesive to prevent sagging.

Wrap insulation, foil face up, to the prepared duct surface once adhesive has become tacky, or as instructed by manufacturer, making sure that all edge joints are closely butted.

Apply uniform hand pressure to outside surface of insulation to obtain good bond.

Tape all longitudinal and transverse joints with a good quality self adhesive insulation tape. Seal any puncture points in insulation around hangers etc. with tape.

If lacing wire is used for additional security, a light guage galvanized angle should be fitted on each edge to prevent wire from cutting into insulation.



INSTALLATION 2

Ensure surface of duct is dry and free from dust and grease. Cut insulation to required length to fit around the duct, making sure that edges are straight.

Depending on size of duct, fit 2 or more rows of insulation, fixing pins to each face of duct at centres of 30 - 50 cm. Pins can be self adhesive type, bond-on type or stud welded.

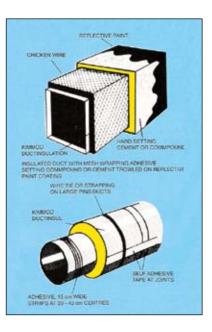
Carefully position insulation over the pins, pressing firmly so that pins penetrate through the insulation. Fit spring clip or lock washer over pins, pushing them down until tight against insulation. Snip off any excess shank from pin. Seal all joints and openings with self adhesive tape.

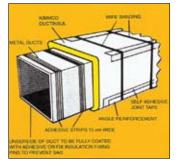


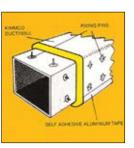
Where duct insulation requires protection against mechanical damage or is to be used outdoors, the insulation can be wrapped with wire mesh to which an application of quick setting compound or cement can be applied.

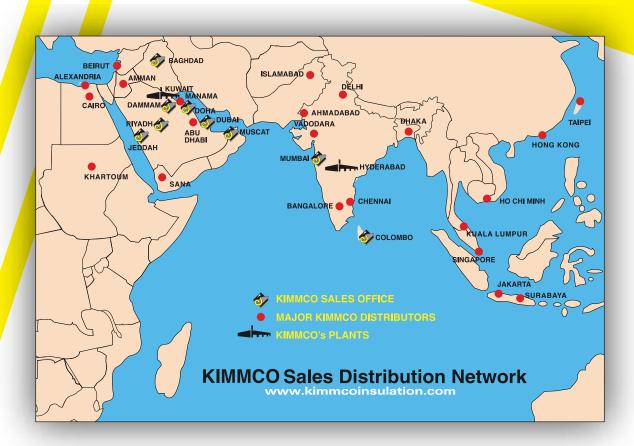
INSTALLATION 4

Circular ducts can be easily insulated with duct insul insulation. Cut duct insul to suit the circumference of duct. Clean surface of duct to remove dust and grease. Apply insulation adhesive in strips approx. 15 cm wide. Wrap insulation onto duct, applying firm hand pressure to obtain maximum bond. When applying each wrap of insulation, ensure that longitudinal joints are kept in line. Seal all joints with self adhesive tape. Large ducts can be reinforced with self adhesive tape, metal or nylon strapping.









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